



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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646.9501

Job Sheet 200490



Part No: 646.9501

Job Qty: 1 pcs

Part Name: 206A/B/L-Series Cable Cutter System, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Due Date: 10/10/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG REV N/C IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs ✓		10/10/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		

Mon 9-23-2019

Rosales, Oscar

(012014)



Container No: S216040



Part: 646.9501

Job No: 200490

Serial No/Batch: S216040

Revision:

Inspector:

Exp Date: 02/20/2020

Instructions: FAA STC SR02271LA 14/08/07 TC STC SH10 -

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CANADA
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Plex 9/12/19 8:48 AM Dart.Renwick.Jennifer

10/2/2019

10/2/
2019

9/12/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

DAS

21

9-89

OCT 02 2019

135 EC - 1 - B4B

1 pcs

10/10/19

0.00 0.00

DC - 1 - B4B

DC - 2 - B4B

140 QC 21 - FG

1 pcs

10/10/19

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 53

DAS

21

9-89

OCT 02 2019

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 646.9501 Location : FG101

135 - Document Control - Photocopy bluefile & type labels per PPP 646.9501

140 - QC21- Final Inspection - Work Order Release

FG34

9-20-2019

02012014

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990 03-31-2020	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S182078 ✓
600.0991 03-31-2020	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S182079 ✓
600.1012 01-3-2020	Sealant PR1425B2 (#654.sem) 03/01/20	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S215547 ✓
646.9001	Upper Cutter Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S141176 ✓
646.9002	Lower Cutter Assembly High	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	126804 ✓
646.9010	Deflector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S031080 ✓
646.9910	Struts	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S143733 ✓
647.0110	Roof Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S034033 ✓
647.0111	Panel	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S025822 ✓
647.0112	Strut Bracket	8 pcs (8 ea) ✓	110-Packaging 1 - Pick Kit	S208465 ✓
647.0113	Strut Doubler	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S0371873 ✓
647.0114	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S022828 ✓
647.0115	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S022827 ✓
647.0116	Doubler	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S039680 ✓
647.0210	Rail	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S127577 ✓
647.0310	Channel	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S096837 ✓
647.0410	Tube	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S140804 ✓
647.1210	Screen	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S052489 ✓
AN3-10A	BOLT	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S205294 ✓
AN3-11A	Bolt	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S149267 ✓
AN3-3A	Bolt	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S203283 ✓
AN743-13	Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S019321 ✓
CCR264SS-3-06	Rivet	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	02 S138333 ✓
CCR264SS3-04	Rivet	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S157070 ✓
CCR264SS3-02	Rivet, Cherry	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S203377 ✓
CR3212-4-4	Cherry Rivet	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S142056 ✓
CR3212-5-4	Cherry Rivet	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S020639 ✓
CR3213-4-06	Rivet	26 Ea (26 ea) ✓	110-Packaging 1 - Pick Kit	S210651 ✓
CR3213-4-1	Cherry Rivet	14 Ea (14 ea) ✓	110-Packaging 1 - Pick Kit	S019423 ✓
CR3213-4-2	Cherry Rivet	18 Ea (18 ea) ✓	110-Packaging 1 - Pick Kit	S211200 ✓
CR3213-4-3	Rivet, Cherry	18 Ea (18 ea) ✓	110-Packaging 1 - Pick Kit	02 S201490 ✓ S157 S18 ✓
CR3213-4-4	Rivet, Cherry	19 Ea (19 ea) ✓	110-Packaging 1 - Pick Kit	S201490 ✓
CR3213-4-6	Rivet	20 Ea (20 ea) ✓	110-Packaging 1 - Pick Kit	S134756 ✓
MS21042-08	Use MS21042L08 ✓	54 Ea (54 ea) ✓	110-Packaging 1 - Pick Kit	S205000 ✓
MS21042-3	Nut use MS21042L3 per QSI 017	17 Ea (17 ea) ✓	110-Packaging 1 - Pick Kit	S204283 ✓
MS21047-3	Nut Plate	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S203287 ✓
MS21059-3	Nut Plate	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	123900 ✓
MS21059L08	Nut	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	02 S205000 S140391 ✓
MS24694-S8	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	02 S138333 M138333 ✓
MS27039-08-06	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S006962 ✓
MS27039-08-09	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	M138333-50 ✓
MS27039-08-11	Screw	43 Ea (43 ea) ✓	110-Packaging 1 - Pick Kit	M138336 ✓
MS27039-08-12	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	02 S012319 124326 ✓
MS27039-08-13	Screw	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	02 124326 S123937 ✓
MS27039-1-08	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	S167111 ✓
MS27039-1-11	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	M138326 ✓
MS35842-1	Hose Clamp	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	M138326 ✓
NAS1149F0332P	Washer (AN960-10L)	62 Ea (62 ea) ✓	110-Packaging 1 - Pick Kit	02 S142101 S207209 ✓
NAS1149FN832P	Washer (AN960-8)	111 Ea (111 ea) ✓	110-Packaging 1 - Pick Kit	S191300 ✓
NAS1835-08	Insert	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	M138336 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	15	0
	600.0991	1	14	0
	600.1012	1	11	0
	646.9601	1	3	0
	646.9602	1	11	0
	646.9810	1	5	0
	646.9910	4	64	0
	647.0110	1	3	0
	647.0111	1	4	0
	647.0112	8	30	0
	647.0113	2	9	0
	647.0114	1	64	0
	647.0115	1	58	0
	647.0116	2	13	0
	647.0210	1	12	0
	647.0310	2	11	0
	647.0410	1	10	0
	647.1210	1	7	0
	AN3-10A	8	244	0
	AN3-11A	8	151	0
	AN3-3A	1	187	0
	AN743-13	1	23	0
	CCR264SS-3-06	8	68	0
	CCR264SS3-04	12	183	0
	CCR264SS3-2	4	475	0
	CR3212-4-4	1	199	0
	CR3212-5-4	8	173	0
	CR3213-4-05	26	202	0
	CR3213-4-1	14	80	0
	CR3213-4-2	18	118	0
	CR3213-4-3	18	135	0
	CR3213-4-4	19	171	0
	CR3213-4-6	20	42	0
	MS21042-08	54	2	0
	MS21042-3	17	466	0
	MS21047-3	6	176	0
	MS21059-3	2	243	0
	MS21059L08	4	149	0
	MS24694-S8	5	225	0
	MS27039-08-06	4	296	0
	MS27039-08-09	4	171	0
	MS27039-08-11	43	1,012	0
	MS27039-08-12	2	430	0
	MS27039-08-13	6	355	0
	MS27039-1-08	5	233	0
	MS27039-1-11	5	218	0
	MS35842-11	1	38	0
	NAS1149F0332P	62	2,002	0
	NAS1149FN832P	111	2,159	0
	NAS1835-08	4	73	0

Part Specifications

Specifications could not be found.

Plex 9/12/19 8:48 AM Dart.Renwick.Jennifer

APICAL

INDUSTRIES, INC.

TRANSACTION CODES (TCA)
 A-ADD C-CREATE
 R-REVISE D-DELETE

ENGINEERING CHANGE NOTICL NO.		02729		SHEET 1 OF 3	
DWG NO.	646.9500	REV./N/C	BY	PREPARED	S. HUFF
DATE: 12/23/09		EFFECT ON DWG		☐ INC. ☒ UNINC.	
DWG TITLE:		206 CABLE CUTTERS KIT			
APPROVED BY:	ENGR	DWG		EFFECT	
REASON: HARDWARE REVISIONS FROM FIRST INSTALL		CURRENT ORDER			

51	A	601.3155	8	8	BOLT	AN3-10A
50	A	601.3153	5	5	SCREW	MS24694S8
41	R	601.2893	43	43	SCREW	MS27039-0811
28	R	601.2973	54	54	LOCKNUT	MS21042-08
18	R	601.2826	8	8	BOLT	AN3-11A
16	R	601.2764	127	127	WASHER	NAS1149FN832P
			9502	9501		
Q/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION	

DOCUMENTS EFFECTED:

☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM

CHANGE CATEGORY ☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED ☐ YES ☒ NO